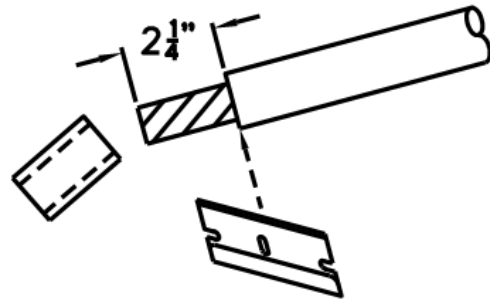


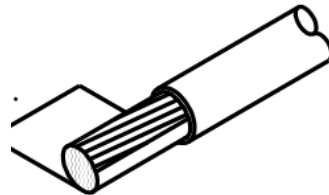
## Leviton 17 Series Cable End Plug Assembly Instructions

**NOTE: Use Copper Cable Only!**

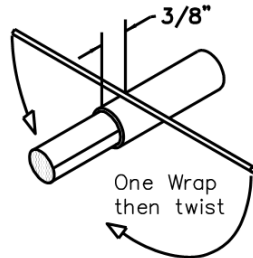
1. **Cut Cable and remove jacket. Use sharp cable cutter. DO NOT SAW, as this distorts cable stranding and the conductor will not fit into contact.**



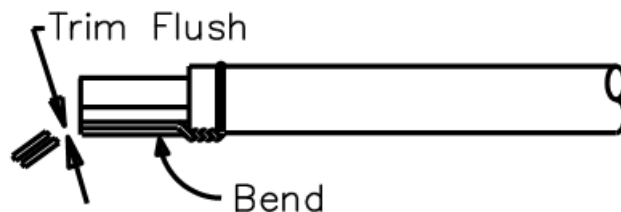
2. **Wrap copper shim around conductor (use more than one if necessary on smaller cables)**



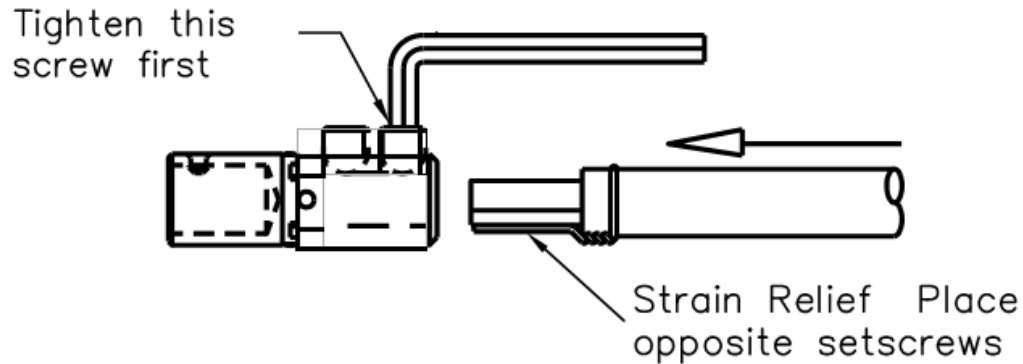
3. **Install strain relief wire**



4. **Bend strain release along cable and trim flush**



5. **Insert conductor into contact with strain relief opposite set screws. Tighten set screws to 20 – 25 Ft Lbs. Tighten outboard set screw first.**



6. Lubricate inside of insulator with spray silicone.
7. Use assembly tool to pull contact into insulator and rotate as necessary to align the hole in insulator with the threaded hole in the contact.
8. Insert threaded pin to lock contact into insulator.
9. Install hose clamp to seal insulator to cable OD. **DO NOT OVERTIGHTEN** as this will distort the insulator sleeve. If cable OD is too small to seal properly, remove insulator and install heat shrink tubing on cable where insulator seals. Re-install insulator and hose clamp and check for proper sealing.

Need additional information?

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